

LOW CARBON FOOTPRINT HYBRID BATTERY CHARGER

PROJECT PROPOSAL

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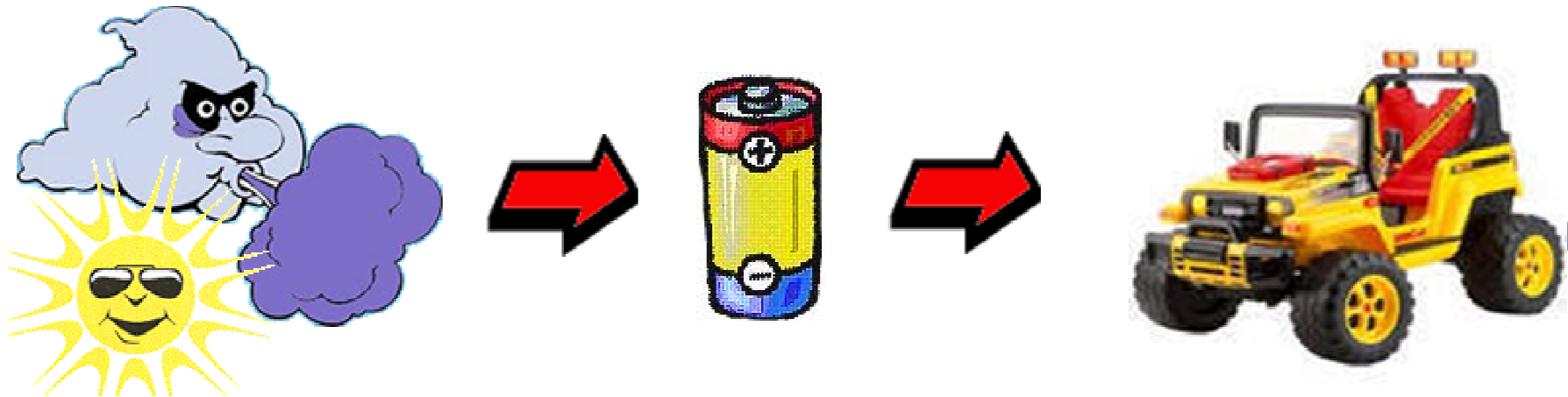
PRESENTATION OUTLINE

- Project Summary
- Previous Research
 - Patents and Standards
- Project Description
 - System High Level Block Diagram
 - Subsystem Description and Specifications
 - Software High Level Block Diagram
- Datasheet
- Analytical Evaluations
- Project Equipment
- Project Schedule



PROJECT SUMMARY

- Charge a mobile battery for vehicular applications using renewable energy
 - Photovoltaic arrays
 - Wind turbine
- Develop microcontroller algorithms
 - Three Modes of Operation
- Emphasize efficient energy collection
 - Minimize utility A.C. energy
 - Store renewable energy in power bank until needed



PREVIOUS RESEARCH

- What has been created by others?
 - Solar powered vehicles
 - Utility A.C. electric vehicles
 - Wind turbine power generation
 - Photovoltaic power generation
 - Wind/Solar hybrid power generation
 - Renewable energy charging a storage bank
 - PWM battery charger



APPLICABLE PATENTS

Relevant Patents	Description
U.S. Patent #5646507	Battery charger system for electric vehicles with quick charge and safe charge
U.S. Patent #6768285	Power system for converting variable source power to constant load power
U.S. Patent #4024448	Electric vehicle battery charger
U.S. Patent #5144218	Device for determining the charge condition of a battery
U.S. Patent #6204645	Battery charging controller for photovoltaic array using stationary battery and PWM to provide a constant load
U.S. Patent #6677730	Device and method for pulse charging a battery using PWM for photovoltaic applications.



APPLICABLE STANDARDS

Relevant Standard	Description
IEC 62124	Photovoltaic (PV) stand-alone systems Design verification
IEC 61173	Overvoltage Protection for Photovoltaic (PV) Power Generating Systems
IEEE 1013	Recommended Practice for Sizing Lead-Acid Batteries for Stand-Alone Photovoltaic (PV) Systems
IEEE 485-1997	IEEE Recommended Practice for Sizing Lead-Acid Batteries for Stationary Applications
UL 2202	Electric Vehicle Charging System Equipment
UL 2231-1	Personnel Protection Systems for Electric Vehicle (EV) Supply Circuits: General Requirements
UL 2231-2	Personnel Protection Systems for Electric Vehicle (EV) Supply Circuits: Particular Requirements for Protection Devices for Use in Charging Systems
UL 2231-2	Plugs, Receptacles and Couplers for Electric Vehicles

IEC- International Electrotechnical Commission

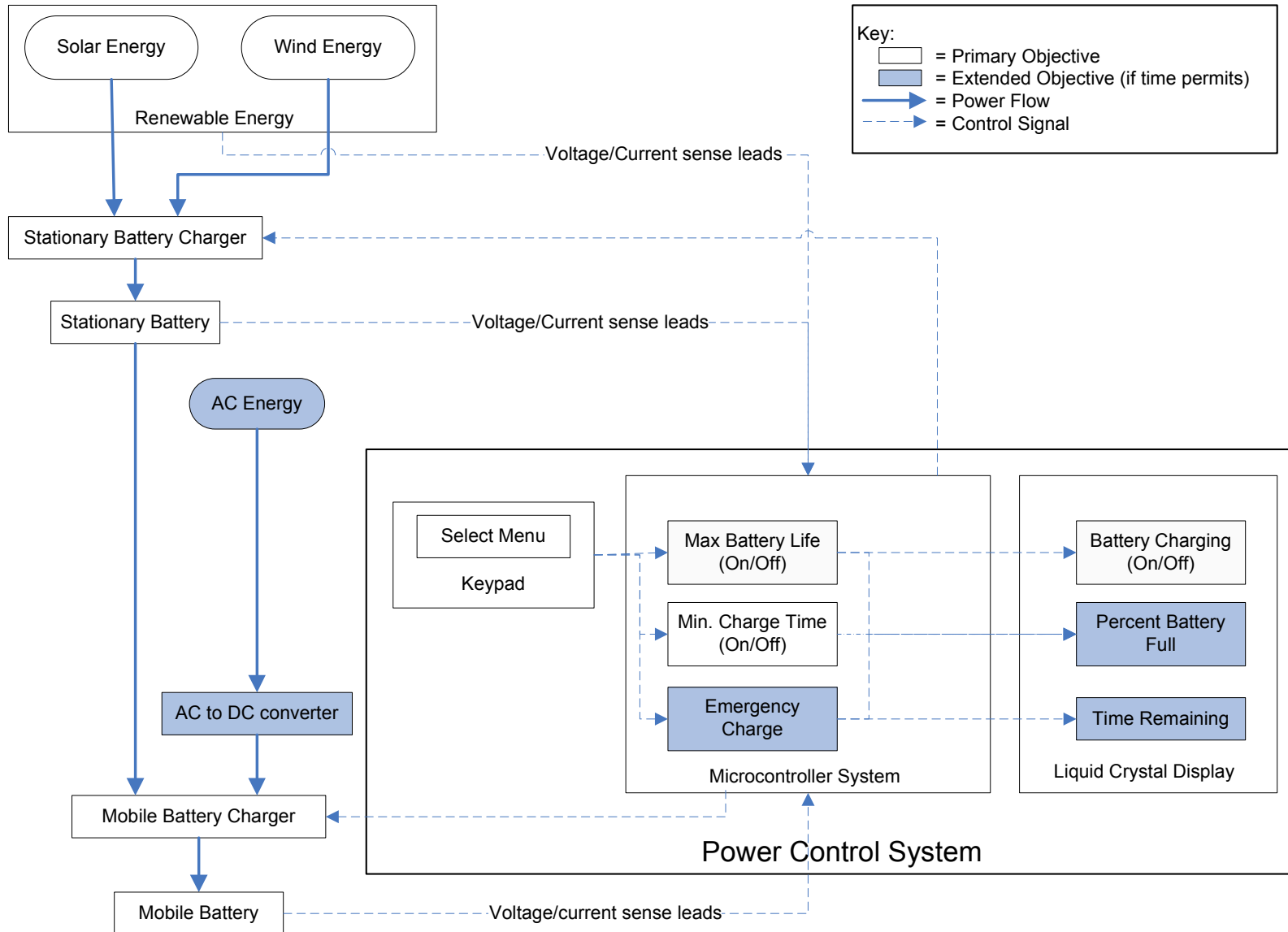


PREVIOUS KNOWLEDGE APPLICATION

- What is new with our project?
 - All of these systems will be combined to charge a vehicle battery
 - Utilization of battery to battery charging

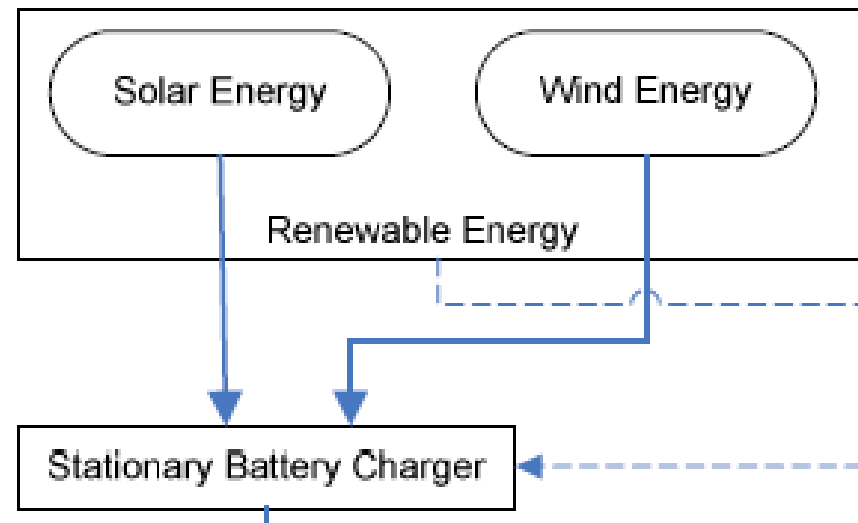
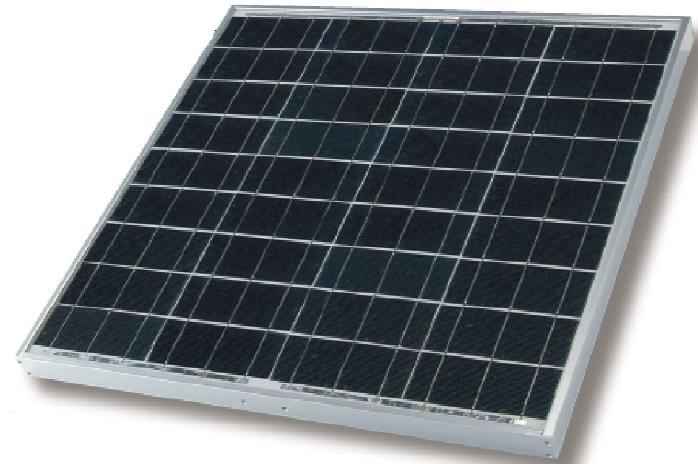


HIGH LEVEL SYSTEM BLOCK DIAGRAM



RENEWABLE ENERGY

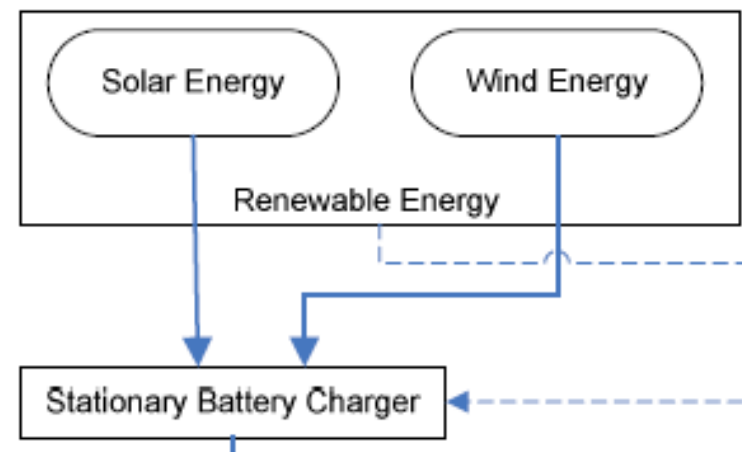
- Photovoltaic (P.V.) Energy
 - Provide sufficient energy to charge the mobile battery given 1.470 sun hours per day
 - May simulate some power with D.C. power supply
 - Plan to use Kyocera KC50T
 - High Efficiency: > 16%
 - Max Power: 54W
 - Competitive Cost



RENEWABLE ENERGY

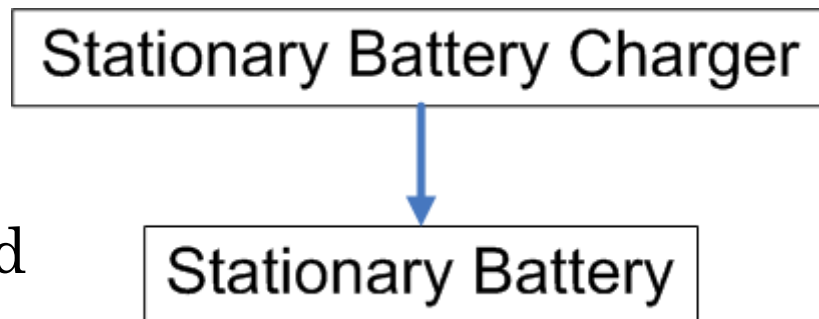
○ Wind Energy

- Provides 1.2 kWh/day at a height of 50m
 - May simulate some power with D.C. power supply
- Plan to use Southwest Wind Power Air-X
 - Start up wind speed: 7 M.P.H.
 - Rotor Diameter: 46 in.
 - Max Power: 400W @ 28 M.P.H
 - $V_{out} = 24VDC$
 - Competitive Cost



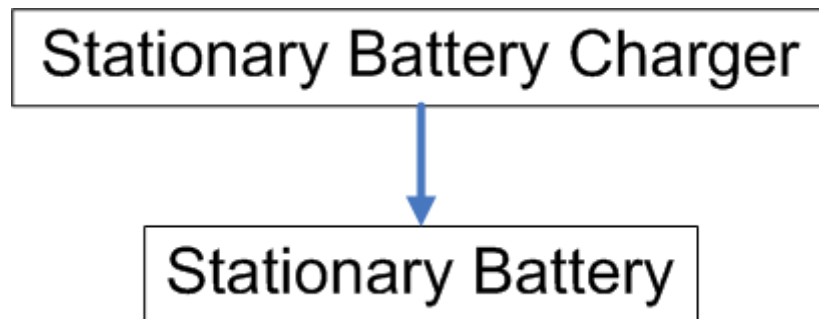
STATIONARY BATTERY CHARGER

- Integrates wind and P.V. energy to charge stationary battery
- Must accept max input values
 - Voltage: 24V
 - Current: 42A
- Output specifications dependent on stationary battery
- Charges stationary battery to maximize life
- Charging Scheme to be determined
- Monitors voltage and current characteristics of renewable energy and stationary battery



STATIONARY BATTERY

- Stores renewable energy to maximize energy collection when mobile battery is not charging
- Reduces mobile battery charge time
- Capacity needed determined by:
 - What is practical from cost standpoint
 - Stationary battery decay vs. mobile battery
 - Must be at least 180Wh
- Battery chemistry to be determined



STATIONARY BATTERY

○ Possible battery choices

	Optima Lead Acid	Li-Ion	Ni-CD	Ni-MH	Sealed Lead Acid
Temperature Range (C)	130 to -30	50 to -20	45 to -40	50 to -20	60 to -40
Calendar Life (years)	?	2 to 5	2 to 5	2 to 5	2 to 8
Max Charge Cycles	300+	1000+	300 to 700	300 to 600	250 to 500
Discharge Profile	Flat	Slope	Flat	Flat	Flat
Self Discharge Rate @ 20C (% /mo)	Very Low	2	15 to 20	15 to 25	4 to 8
Memory Effect	No	No	Yes	Yes	No
Ability to Trickle Charge	Yes	No	Yes	Yes	Yes
Charging Characteristic		2 stage			
Deep Discharge	Yes	Yes	Yes	Yes	No
Relatively Quick Charge	Yes	Yes	Yes	Yes	No
Constant Voltage Or Current Charge	Voltage	Voltage	Current	Current	Voltage
Relative Expense/ Capacity	Cheap	Expensive	Moderate	Moderate	Cheap
Approx Expense (dollars)	150	< 600	300	350	80

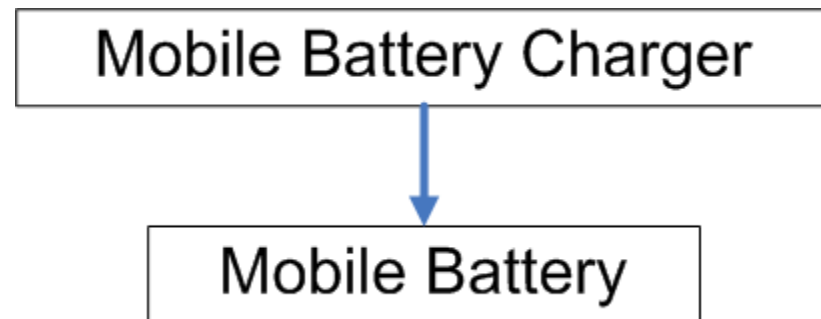
STATIONARY BATTERY

- Li-Ion Eliminated
 - No Trickle Charge
- Sealed Lead Acid Eliminated
 - Low charge cycles
- Ni-Cd eliminated because similar to Ni-MH
 - Ni-MH has less memory effect
 - Ni-MH has higher energy density
- Optima Lead Acid vs Ni-MH
 - Optima
 - less charge cycles
 - significantly lower cost
 - no memory effect.
- Conclusion
 - Trade off between charge cycles and cost
 - Will probably choose Optima Lead Acid battery



MOBILE BATTERY CHARGER

- Accepts energy from stationary battery
- Must accept max input values based on stationary battery specifications
- Must be capable of outputting
 - Voltage: 14.9V
 - Current: 4.8A
- The mobile battery charger shall be capable of charging the mobile battery within at least 12 hours

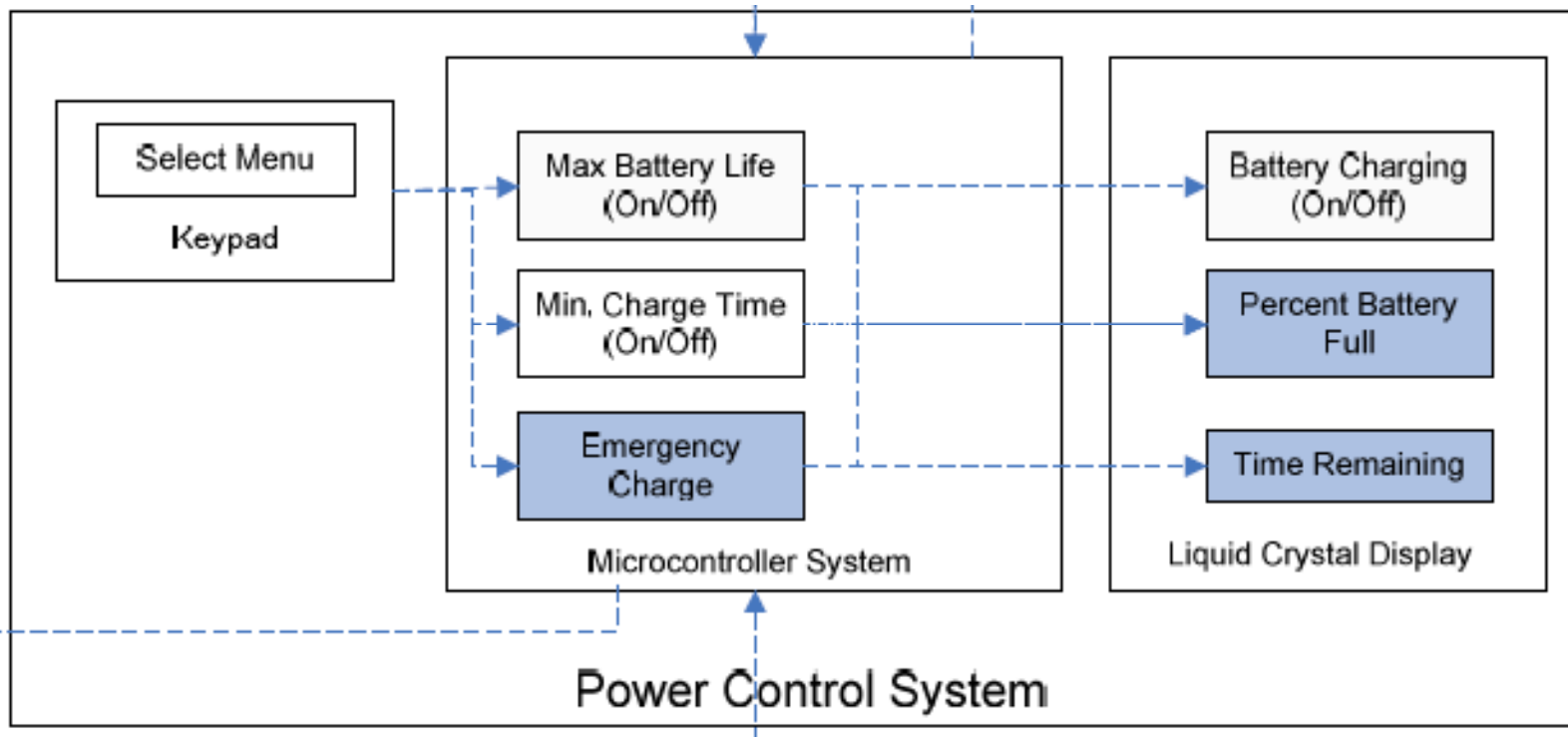


MOBILE BATTERY

- Panasonic LC-RA1212P for Gaucho
 - 12V lead-acid battery
 - Rated capacity: 12Ah
- Minimal charge time
 - 2 hours 39 minutes
- Maximum battery life
 - 2-8 years
 - 250-500 charge cycles
- Constant Voltage Charge



POWER CONTROL SYSTEM



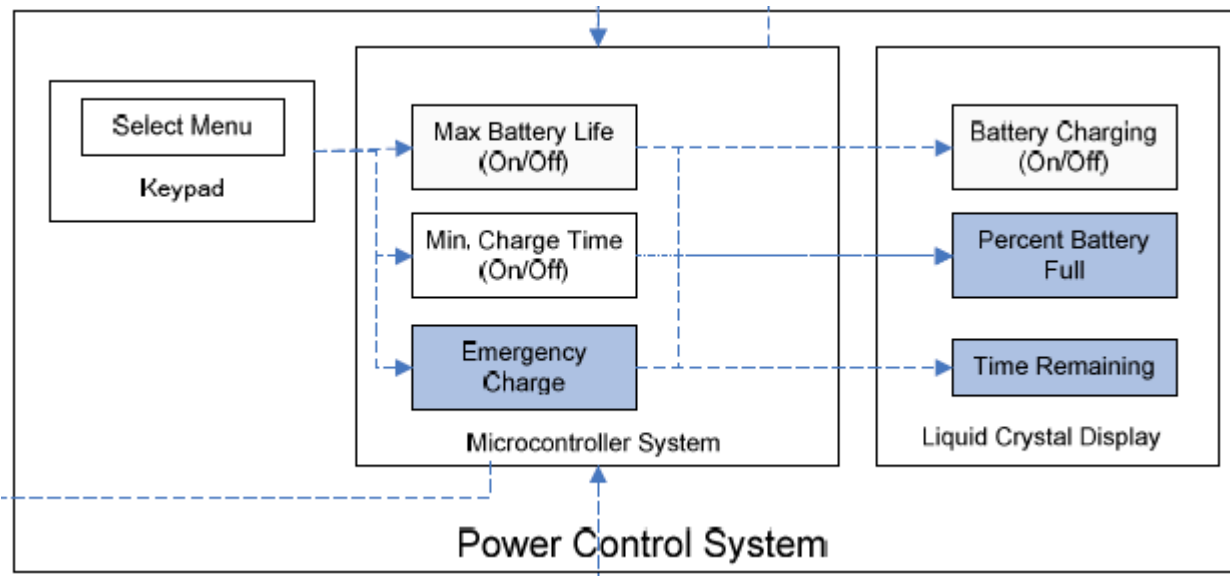
POWER CONTROL SYSTEM

- Power control system switches charging modes of mobile battery charger
- Three modes of charging
 - Maximum battery life
 - Minimum charge time
 - Emergency charge (Extended Objective)
- Monitors voltage and current characteristics of stationary battery and mobile battery
- Operational between 0C and 45C for battery protection



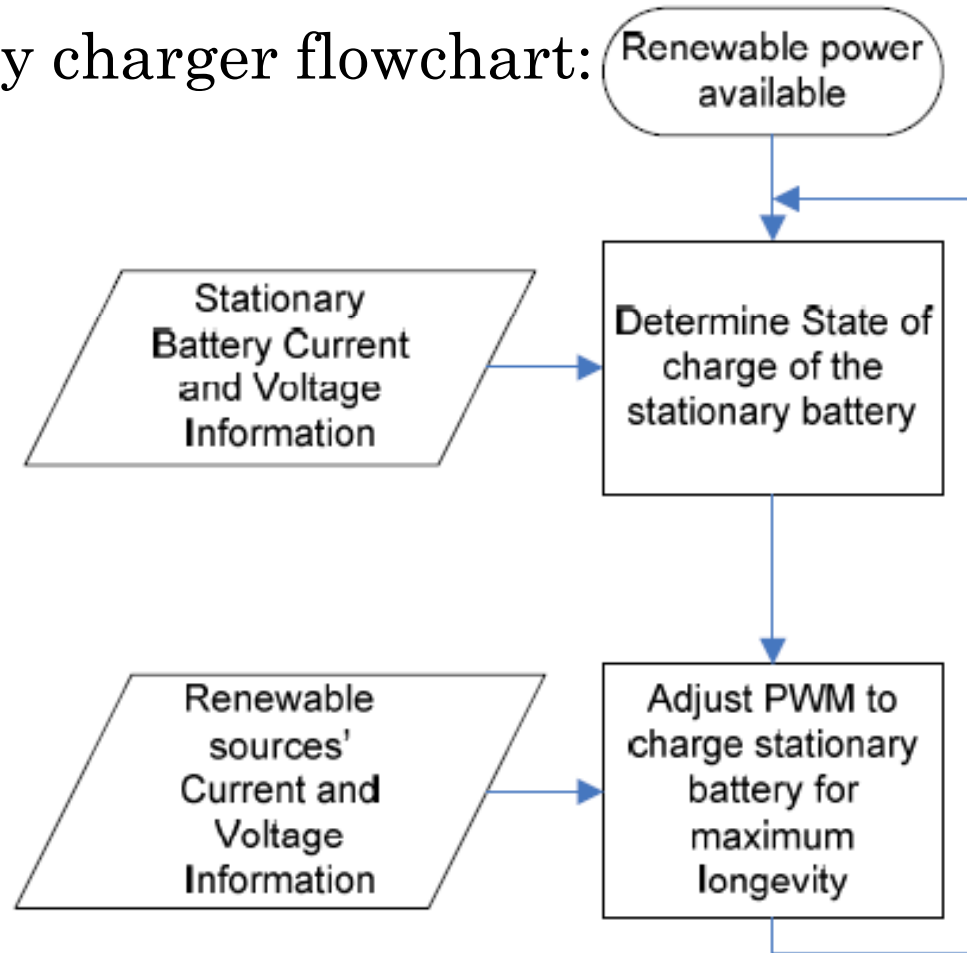
POWER CONTROL SYSTEM

- Power control system is user interface
- Keypad input
 - User selects mode of charge
- L.C.D. output
 - Battery charging indicator
 - Battery charge percentage indicator
 - Time remaining until battery charged indicator

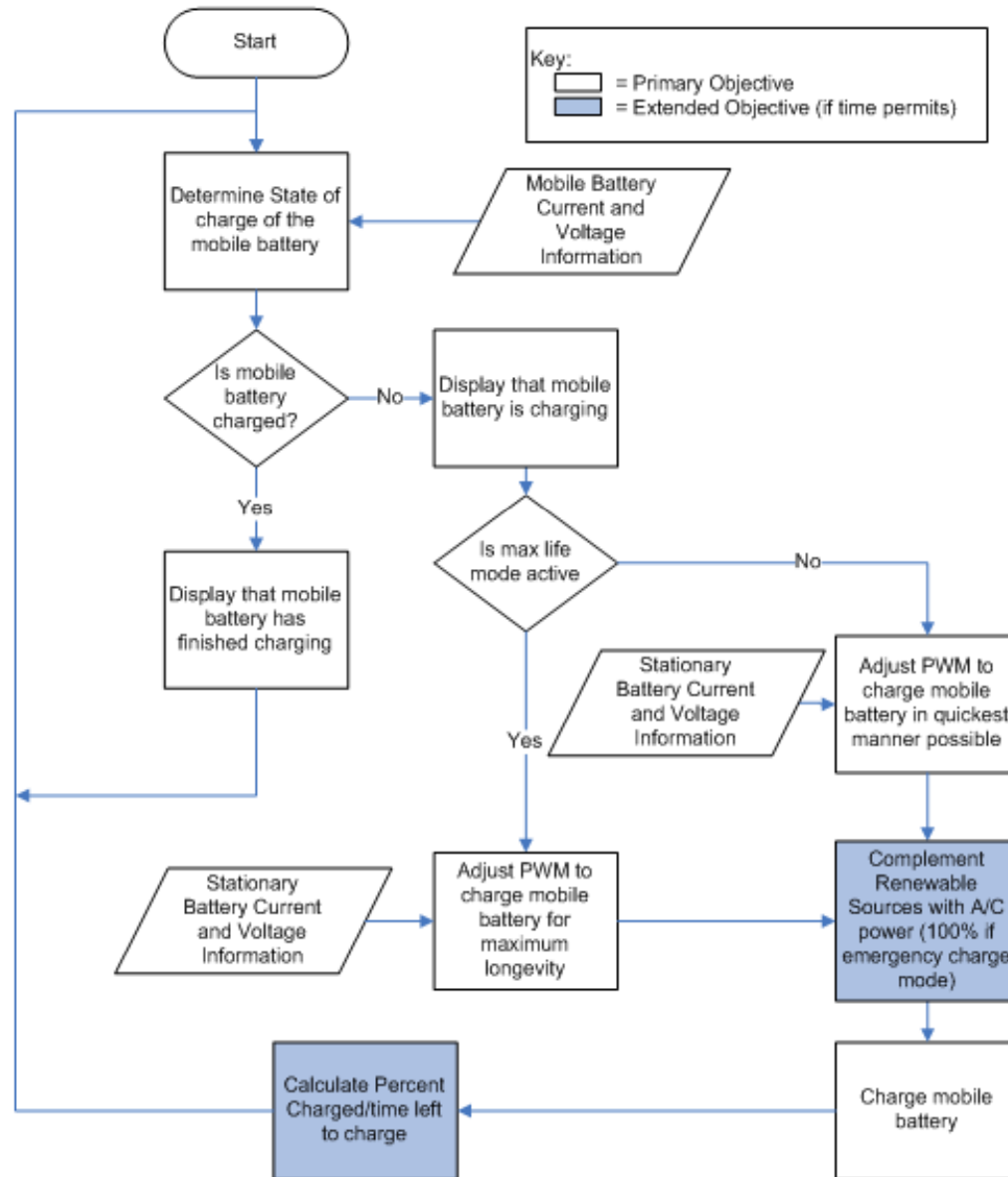


POWER CONTROL SYSTEM SOFTWARE

- Microcontroller software necessary for user input/output and switching charger modes
- Stationary battery charger flowchart:



MOBILE BATTERY CHARGER FLOWCHART



SYSTEM DATASHEET

	Minimum	Maximum	Units
Sun Hours	1.47	--	KWh/(m ² *day)
Wind Speed	7	28	MPH
Stationary Battery Capacity	180	--	Wh
Mobile Battery Charger Output Voltage	14.5	14.9	V
Mobile Battery Charger Output Current	--	4.8	A
Temperature	0	45	C
Time for mobile battery to charge	2.7	12	Hrs



ANALYTICAL CALCULATIONS

○ Load Calculation

- Capacity $12V * 12Ah = 144Wh$
- $144 W * 3600 \text{ sec} * 1.25 = 648000 J$

○ Solar Power Calculation

- Efficiency * Area * Sun hours * 3600 seconds
- Maximum Spec $54W = 194400 J/\text{hour}$
- Worst Case for Chicago = $285768 J/\text{day}$

○ Worst Case Number of Solar Modules

- $648000 J / 285768 J = 2.267 \text{ P.V. Modules}$



ANALYTICAL CALCULATIONS

○ Load Calculation

- Capacity $12V * 12Ah = 144Wh$
- $144 W * 3600 \text{ sec} * 1.25 = 648,000 J$

○ Wind Power Calculation

- @ 12 M.P.H. 1.2 kWh/day generated
- @ 12 M.P.H. 4,320,000 J/day generated
- Average in Peoria, IL 14.3-15.7 M.P.H.



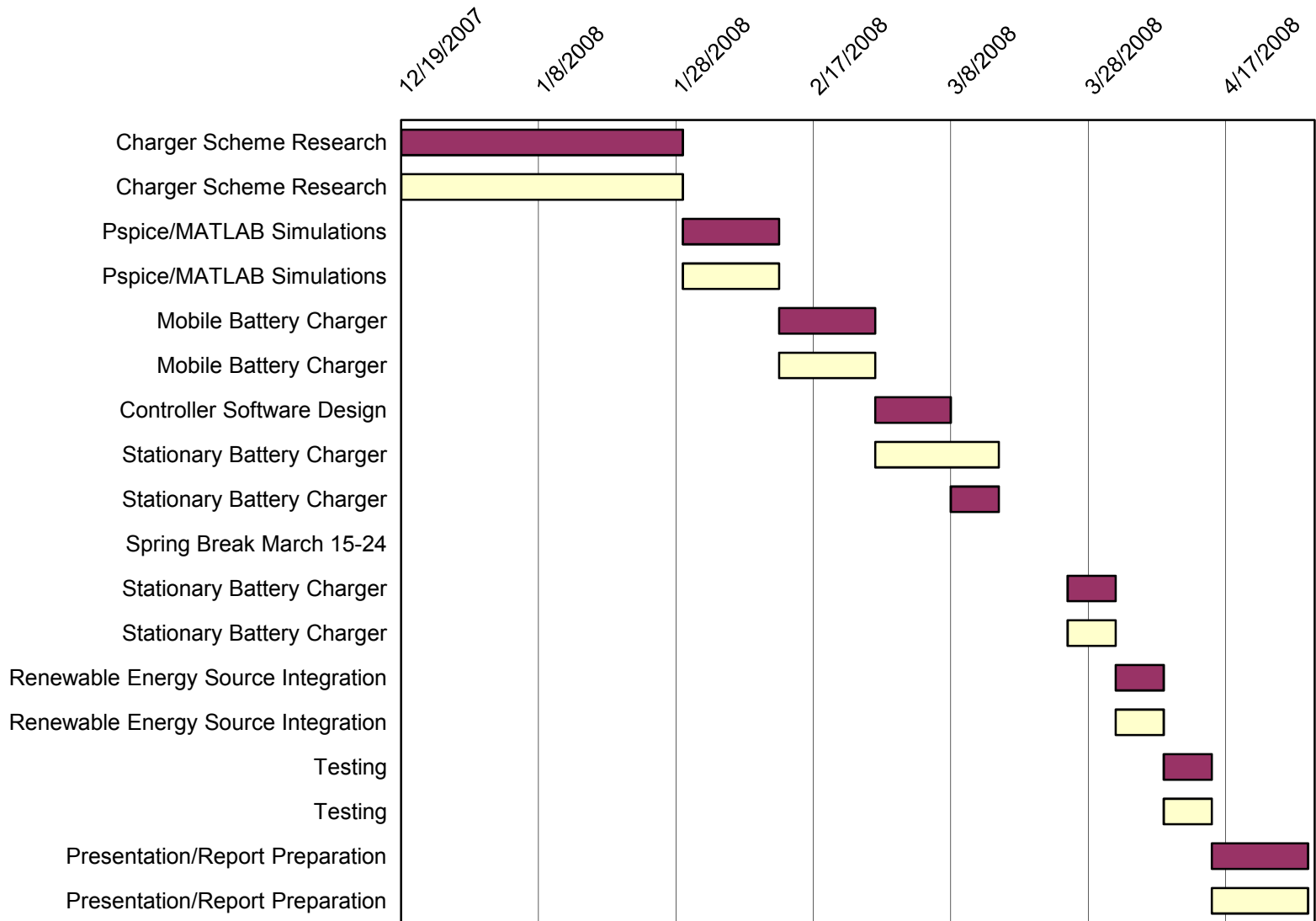
EQUIPMENT LIST

Equipment	Quantity	Estimated Unit Cost	Estimated Total Cost
Kyocera KC50T Photovoltaic Module	3	\$299.00	\$897.00
Southwest Wind Company 400W Air-X Wind Turbine	1	\$555.00	\$555.00
Mast for Wind Turbine	1	\$130.00	\$130.00
Optima D35 Lead-Acid Battery	1	\$178.95	\$178.95
Micropac535 Development Board	1	\$0.00	\$0.00
Total:			\$1,760.95

Power electronics will be purchased after schematic finalization.



Ghantt Chart



Days: ■ Blake □ Phil

QUESTIONS?

